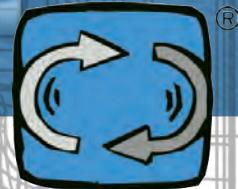
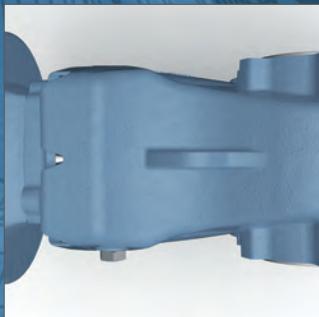


ENDURO BEVEL HELICAL GEARBOX



motive





CERTIFICATO
CERTIFICADO
СЕРТИФИКАТ
CERTIFICATE
認證書
ZERTIFIKAT

CERTIFICATO

Nr. 50 100 1185 Rev.012



SI ATTESTA CHE / THIS IS TO CERTIFY THAT
IL SISTEMA DI GESTIONE PER LA QUALITÀ DI
THE QUALITY MANAGEMENT SYSTEM OF



SEDE LEGALE E OPERATIVA:
REGISTERED OFFICE AND OPERATIONAL SITE:
VIA LE GHISSELLE 20
IT - 25014 CASTENEDOLO (BS)

È CONFORME AI REQUISITI DELLA NORMA
HAS BEEN FOUND TO COMPLY WITH THE REQUIREMENTS OF
UNI EN ISO 9001:2015

QUESTO CERTIFICATO È VALIDO PER IL SEGUENTE CAMPO DI APPLICAZIONE
THIS CERTIFICATE IS VALID FOR THE FOLLOWING SCOPE OF APPLICATION
Progettazione e fabbricazione di motori elettrici, riduttori meccanici ed
inverter (IAF 19, 18)
Design and manufacture of electrical motors, mechanical gearboxes
and variable speed drives (IAF 19, 18)



SGQ N° 049A

Membro degli Accorsi di Riduci Recertificazione

EAU, IAF e IAC

Signature IAC e IAL Mutual

Recognition Agreements

Per l'Organismo di Certificazione
For the Certification Body
TÜV Italia S.r.l.

Validità / Validity

Dal / From:

2025-03-03

Ai / To:

2028-03-02

Francesco Scialfa

Francesco Scialfa

Divisione Business Assurance

Business Assurance Director Manager

Data emissione /
Issuing Date

2025-02-03

PRIMA CERTIFICAZIONE / FIRST CERTIFICATION: 2001-07-20

LA VALIDITÀ DEL PRESENTE CERTIFICATO È SUBORDINATA A CORRISPONDENTI RISCONTROI ANNUALI CON PERIODICITÀ DI 12 MESI E AL RISARME COMPLETO DEL SISTEMA DI GESTIONE Aziendale CON PERSONALE AUTORIZZATO. L'ESERCIZIO DI UN ANNUAL SURVEILLANCE EVERY 12 MONTHS AND ON THE COMPLETE REVIEW OF COMPANY'S MANAGEMENT SYSTEM AFTER THREE-YEARS.

TÜV Italia • Gruppo TÜV SÜD • Viale Fulvio Testi, 280/6 • 20128 Milano • Italia • www.tusud.com/it

TUV®

- Autorizzazione AEO
- 1. Titolare dell'Autorizzazione AEO
MOTIVE S.r.l.
Codice EORI IT03580280174
 - 2. Autorità che rilascia l'Autorizzazione
Agenzia delle Dogane e dei Monopoli
Direzione Centrale Dogane
Ufficio AEO, compliance e grandi imprese
 - 3. Stabile organizzazione

- IT AEOF 21 1809
- 1. Titolare dell'Autorizzazione AEO
 - 2. Autorità che rilascia l'Autorizzazione
 - 3. Stabile organizzazione

Il Direttore dell'Ufficio
[Signature]

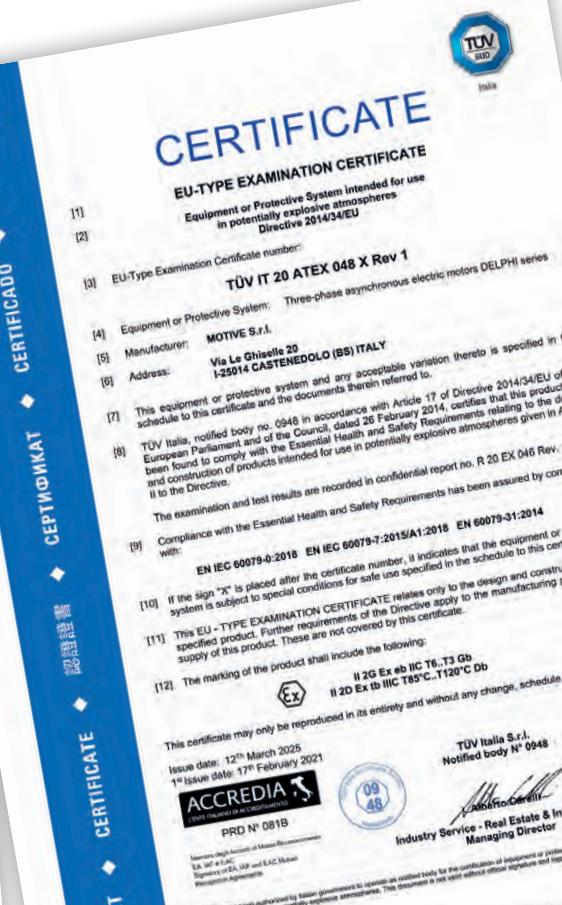
Il Titolare indicato nel riquadro 1 è un

Operatore economico autorizzato
Semplificazioni doganali / Sicurezza (AEOF)

3. Data di validità dell'autorizzazione 15/05/2021



VISIT AND KNOW MOTIVE THANKS TO
THE MOVIE ON WWW.MOTIVE.IT



This certificate may only be reproduced in its entirety and without any change, schedule included.

Issue date: 12th March 2025

1st Issue date: 17th February 2021

Expiry date: 12th March 2028

II 2G Ex eb IIC T6...T3 Gb

II 2D Ex tb IIIC T85°C...T120°C Db



PRD N° 081B

Membro degli Accorsi di Riduci Recertificazione

EAU, IAF e IAC

Signature IAC e IAL Mutual

Recognition Agreements

TÜV Italia è stato autorizzato da tali organismi a operare come ente certificatore per la concesione di implementi o sistemi di sicurezza per uso in atmosfere esplosive. Questo documento è noto senza il riferimento alla firma e al logo. Il

09/48

Notified body N° 0948

[Signature]

Industry Service - Real Estate & Infrastructure

Managing Director

page 1 di 1

TUV

INDEX

Technical characteristics pag. 2-3



List of components pag. 4-5



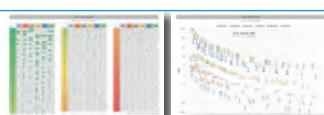
Code system pag. 6



Lubrication pag. 7



Configurator pag. 8



Technical data pag. 9



Max Motor KW pag. 10-11



Performance table pag. 13-32



Backlash max [deg] pag. 34

Moment of inertia pag. 35



Max axial and radial loads
on output shaft pag. 36-37



Weight pag. 39

Dimensions pag. 40

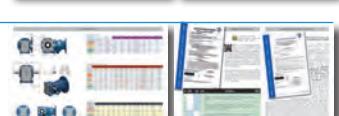


Dimensions pag. 41-42



Dimensions pag. 43

Ston EX series pag. 44
Also motive itself is atex



Terms of sale and guarantee pag. 45



TECHNICAL CHARACTERISTICS

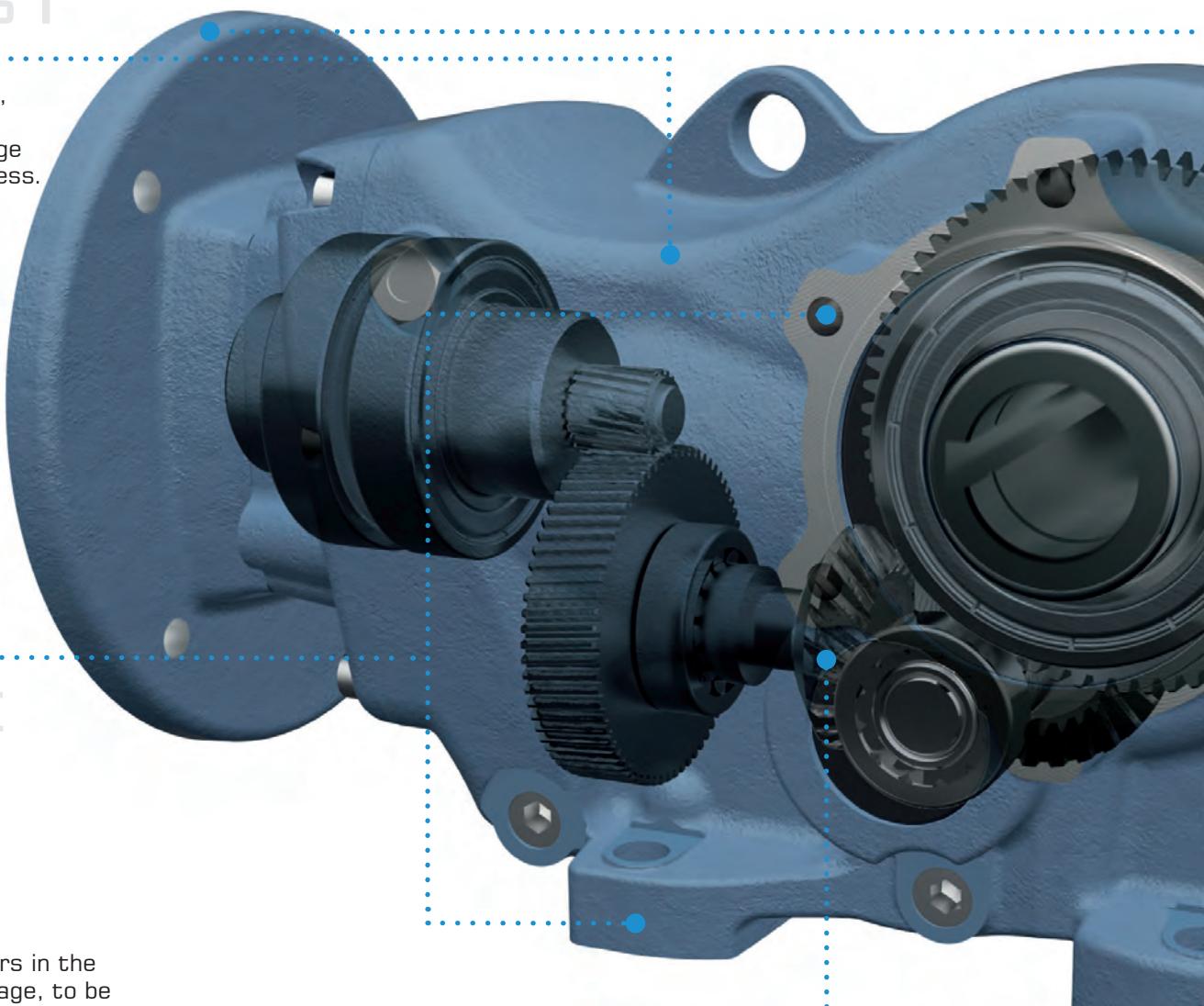


ROBUST

Uniquely contoured, rigid, precise, monobloc, cast iron Body, Base and Flange ensure extreme robustness.



A modular design with detachable output flange and integral feet permits the easy and fast conversion between flange or foot mounting



Bevel gears in the middle stage, to be more silent and, at the same time, reach a higher service factor



FLEXIBLE MOUNTING



IEC flange and hollow shaft.

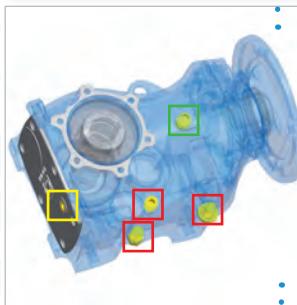
Choice of hollow input flanges permits direct mounting of any standard motor



Unique construction of Enduro makes it possible to mount any size in any position.

This flexibility is achieved by:

+ ZZ autolubricating bearings on input and output shaft



5 interchangeable plugs, including one breather plug and a level plug
Please note that the vent plug also allows you to reduce the internal pressure on seals, and thus increases the efficiency of the gearbox



+ mechanical parts locked in their positions by snap rings. This also ensures better absorption of axial thrust and prolongs the life of bearings

ENGINEERED FOR HIGHER RELIABILITY



Use of high strength steels and case hardening to 58 ±2 HRC reduce the wear rate in wheels.
All wheels are profile ground to Din 3962 class 6 accuracy for low noise and high efficiency.



Single stages ratios between 2 and 6, together with proper gears sizes, result mathematically in higher teeth number and size (module) of each wheel and a better fractioned load among the reduction stages. That influences both durability and torque transmission capability

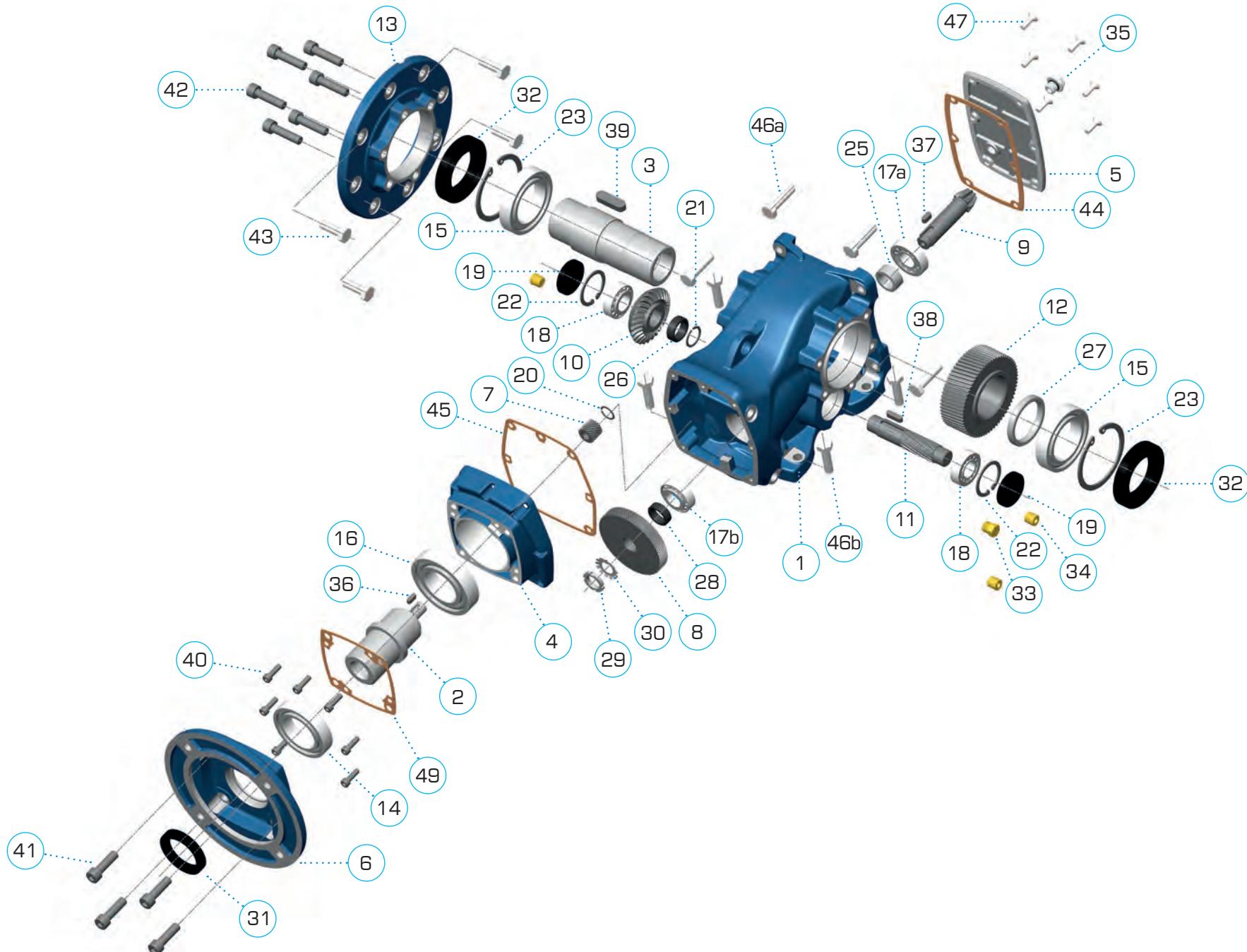


Dual bearing support on the input shaft assures precise alignment of the first stage gears and reduces vibrations and consequent gear wear



Abounding bearings size, in order to withstand higher loads

LIST OF COMPONENTS



LIST OF COMPONENTS

ENDURO 3		ENDURO 4		ENDURO 5		ENDURO7		ENDURO8		ENDURO9		
item code	description	q.ty	description	q.ty	description	q.ty	description	q.ty	description	q.ty	description	q.ty
1 HOUEN...	Housing	1	Housing	1	Housing	1	Housing	1	Housing	1	Housing	1
2 ISHDM...ID...	Input shaft	1	Input shaft	1	Input shaft	1	Input shaft	1	Input shaft	1	Input shaft	1
3 OSHEN...	Output shaft	1	Output shaft	1	Output shaft	1	Output shaft	1	Output shaft	1	Output shaft	1
4 ICVES...	Input cover	1	Input cover	1	Input cover	1	Input cover	1	Input cover	1	Input cover	1
5 TCVES...	Closing cover	1	Closing cover	1	Closing cover	1	Closing cover	1	Closing cover	1	Closing cover	1
6 IFL...	Input flange 63B5	1										
	Input flange 71B5		Input flange 71B5		Input flange 71B5							
	Input flange 80/90B5			1	Input flange 80/90B5		Input flange 80/90B5		Input flange 80/90B5		Input flange 100/112B5	
	Input flange 100/112B5				Input flange 100/112B5			1	Input flange 100/112B5		Input flange 132B5	
											Input flange 160/180B5	
											Input flange 200B5	1
7 P1...	Pinion 1	1	Pinion 1	1	Pinion 1	1	Pinion 1	1	Pinion 1	1	Pinion 1	1
8 G1...	Gear 1	1	Gear 1	1	Gear 1	1	Gear 1	1	Gear 1	1	Gear 1	1
9 P2...	Bevel pinion 2	1	Bevel pinion 2	1	Bevel pinion 2	1	Bevel pinion 2	1	Bevel pinion 2	1	Bevel pinion 2	1
10 G2...	Bevel gear 2	1	Bevel gear 2	1	Bevel gear 2	1	Bevel gear 2	1	Bevel gear 2	1	Bevel gear 2	1
11 P3...	Pinion 3	1	Pinion 3	1	Pinion 3	1	Pinion 3	1	Pinion 3	1	Pinion 3	1
12 G3...	Gear 3	1	Gear 3	1	Gear 3	1	Gear 3	1	Gear 3	1	Gear 3	1
13 OFL...ES...	Output flange 160	1	Output flange 200	1	Output flange 250	1	Flangia uscita 300	1	Flangia uscita 350	1	Flangia uscita 450	1
14 BEA...	Bearing 6008ZZ-C3	1	Bearing 6009ZZ-C3	1	Bearing 6009ZZ-C3	1	Bearing 6211ZZ-C3	1	Bearing 6213ZZ-C3 (6009ZZ IFL90-112)	1	Bearing 6216ZZ-C3	1
15 BEA...	Bearing 6009ZZ-C3	2	Bearing 6010ZZ-C3	2	Bearing 6011ZZ-C3	2	Bearing 6014ZZ-C3	2	Bearing 6017ZZ-C3	2	Bearing 6219ZZ-C3	2
16 BEA...	Bearing 6008ZZ-C3	1	Bearing 6009ZZ-C3	1	Bearing 6009ZZ-C3	1	Bearing 6210ZZ-C3	1	Bearing 6212ZZ-C3 (6009ZZ IFL90112)	1	Bearing 6215ZZ-C3	1
17a BEA...	Bearing 30303	1	Bearing 30204	1	Bearing 30205	1	Bearing 32306	1	Bearing 32008	1	Bearing 32308	1
17b BEA...	Bearing 30203	1	Bearing 32004	1	Bearing 32005	1	Bearing 32206	1	Bearing 32007	1	Bearing 32208	1
18 BEA...	Bearing 30202	2	Bearing 32004	2	Bearing 30204	2	Bearing 30306	2	Bearing 30307	2	Bearing 30308	2
19 COV...	Plug D35x5	2	Plug D42x8	2	Plug D47x7	2	Plug D72x7	2	Plug D80x7	2	Plug D90x10	2
20 SNRD..A	Circlip ... input shaft	1	Circlip ... input shaft	1	Circlip ... input shaft	1	Circlip ... input shaft	1	Circlip ... input shaft	1	Circlip ... input shaft	1
21 SNRD..B	Circlip D40 holes	1	Circlip D42 holes	1	Circlip D47 holes	1	Circlip D62 holes	1	Circlip D62 holes	1	Circlip D80 holes	1
22 SNRD..B	Circlip D35 holes	2	Circlip D42 holes	2	Circlip D47 holes	2	Circlip D72 holes	2	Circlip D80 holes	2	Circlip D90 holes	2
23 SNRD..B	Circlip D75 holes	2	Circlip D80 holes	2	Circlip D90 holes	2	Circlip D110 holes	1	Circlip D130 holes	1	Circlip D170 holes	1
25 SPR...	Spacer	1	Spacer	1	Spacer	1	Spacer	1	Spacer	1	Spacer	1
26 SPR...	Spacer	1	Spacer	1	Spacer	1	Spacer	1	Spacer	1	Spacer	1
27 SPR...	Spacer	1	Spacer	1	Spacer	1	Spacer	1	Spacer	1	Spacer	1
28 SPR...			Spacer	1			Spacer	1	Spacer	1	Spacer	1
29 GHIM...	Tightening nut	1	Tightening nut	1	Tightening nut	1	Tightening nut	1	Tightening nut	1	Tightening nut	1
30 WSH...	Safety washer	1	Safety washer	1	Safety washer	1	Safety washer	1	Safety washer	1	Safety washer	1
31 OS...X...X...	Oil seal 40x55x8	1	Oil seal 45X60X9	1	Oil seal 45X60X9	1	Oil seal 55X80X10	1	Oil seal 65X90X12 (45X65X10 IFL90-112)	1	Oil seal 80X105X13	1
32 OS...X...X...	Oil seal 45x75x8	2	Oil seal 50X80X12	2	Oil seal 55X90X12	2	Oil seal 70X110X12	2	Oil seal 85X130X12	2	Oil seal 95X170X12	2
33 BPL	Breather plug 1/4"	1	Breather plug 1/4"	1	Breather plug 1/4"	1	Breather plug 1/4"	1	Breather plug 1/2"	1	Breather plug 1/2"	1
34 FPL	Filler plug 1/4"	3	Filler plug 1/4"	3	Filler plug 1/4"	3	Filler plug 1/4"	3	Filler plug 1/2"	3	Filler plug 1/2"	3
35 LPL	Level plug 1/4"	1	Level plug 1/4"	1	Level plug 1/4"	1	Level plug 1/4"	1	Level plug 1/2"	1	Level plug 1/2"	1
44 GK44ES...	Inspection cover gasket	1	Inspection cover gasket	1	Inspection cover gasket	1	Inspection cover gasket	1	Inspection cover gasket	1	Inspection cover gasket	1
45 GK45ES...	Input cover gasket	1	Input cover gasket	1	Input cover gasket	1	Input cover gasket	1	Input cover gasket	1	Input cover gasket	1
49 GK...	Input flange gasket	1	Input flange gasket	1	Input flange gasket	1	Input flange gasket	1	Input flange gasket	1	Input flange gasket	1

only for ENDURO series

this part can be used either on ENDURO or ROBUS series

this part can be used either on STON or ENDURO series

same part can be used for ENDURO, ROBUS and STON series

ENDURO	ROBUS	STON
✓		
✓	✓	
✓		✓
✓	✓	✓

CODE SYSTEM

- 1 first 3 digits describe the ENDURO size

EN3 = ENDURO 3
EN4 = ENDURO 4
etc

- 2 then 3 digits are the rated ratio

020 = i:20
120 = i:120
etc



- 3 then 3 digits for the mounting type

160 = output flange 71B5 KP=160
200 = output flange 80/90B5 KP=200
250 = output flange 100/112B5 KP=250
UNV = without output flange
SHR = with shrink disk



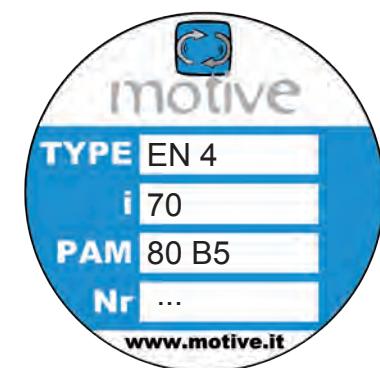
- 4 3 digits for the input flange (that determines the input hole diameter too)

805 = 80B5
905 = 90B5
125 = 100-112B5
135 = 132B5
etc

For instance:

EN4070200805

Plate:



LUBRICATION

Each Enduro is supplied with long-life synthetic oil and do not require any maintenance. The oil quantity is suitable for B3 mounting position

ENDURO	oil (lt)						ISO	temp.	type
	B3	B6	B7	B8	V5	V6			
EN3	0,37	1,2	1,2	1,25	1,4	1,0			
EN4	0,65	2,0	2,0	2,1	1,9	1,85			
EN5	0,90	2,9	2,9	3,0	2,8	2,5			
EN7	1,6	5,7	5,8	6,6	6,8	5,5			
EN8	2,5	10,0	10,3	10,8	10,4	9,1			
EN9	5,8	17,6	18,2	20,0	20,5	16,5			

THE MANUAL FIRST OF ALL:

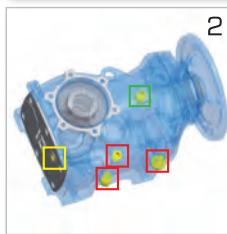


After adapting the oil quantity, each ENDURO can be mounted in ANY position, thus giving big advantages in the stock management and lead time, thanks to the following 3 characteristics:



1

ZZ autolubricating bearings on input and output shaft



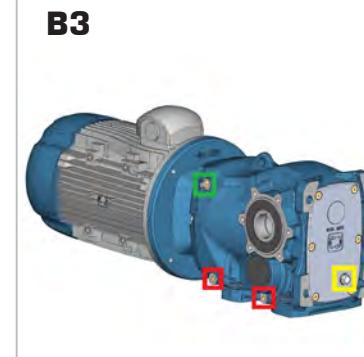
2

5 interchangeable plugs, including one breather plug and a level plug. Level and breather plug must be positioned according to this chart

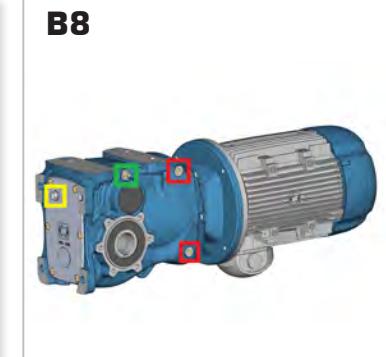


3

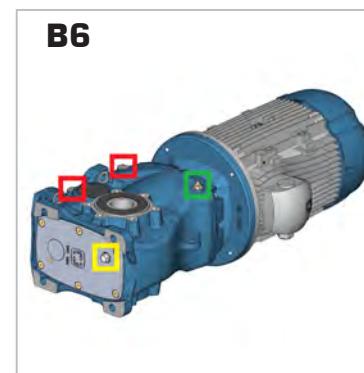
mechanical parts locked in their positions by circlips. This also ensures better absorption of axial thrust and prolongs the life of bearings



B3



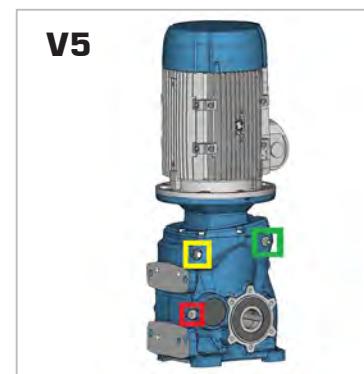
B8



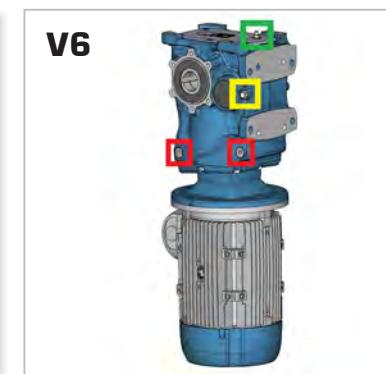
B6



B7



V5



V6



pressure breather plug



level plug



filler plug

CONFIGURATOR

Configure what you need by this automatic consultant, and get CAD files and data sheets

Motive configurator allows you to shape Motive products, combine them as you want, and finally to download 2D/3D CAD drawings, and a PDF datasheet.

Search by performance

If you're not sure about the best products combination that you should select for your purpose, you can input your wishes, like final torque, final speed, use, etc, and the configurator will act like a consultant.

It will give you a list of applicable product configurations; you can then download a PDF data sheet featuring performance data and dimensional drawings for each configuration, as well as 2D and 3D drawings.

Search by product

To be used if you already know the product configuration that you want, and you just want to get quicker a PDF data sheet featuring performance data and dimensional drawings for 2D and 3D drawings.



free access without login
<http://www.motive.it/configuratore.php>



TECHNICAL DATA

Rated output torque M_{n2} [Nm]

Torque output transmissible under uniform loading and referred to the input speed n_1 and the corresponding output speed n_2 .
The output torque can be calculated with the following formula:

$$M_{n2} = \frac{P_{n1} [\text{kW}] \cdot 9550}{n_2} \cdot \eta$$

Torque demand M_{r2} [Nm]

Torque calculated based on application requirements. It must be $\leq M_{n2}$ of the chosen BOX unit.

Input power P_{n1} [kW]

This is the power value of the motor applied to the input shaft and corresponding to a certain input speed n_1 , a service factor $f_s = 1$ and a duty service S_1 .

It is even possible to calculate the motorsize necessary by using the formula:

$$P_{n1} [\text{kW}] = \frac{M_{r2} \cdot n_2}{9550 \cdot \eta}$$

Since the value calculated in this way could not really correspond to an input power actually available in the IEC standardised motors, it will be necessary to choose, among the input powers available, the one which is immediately higher, checking this in the Motive catalogue of the motors.

Efficiency η [%]

An inherent factor in the selection wormgear boxes is the efficiency η , defined as the ratio between the mechanical power coming out from the output shaft, and the power in the input shaft:

$$\eta = \frac{P_{n2}}{P_{n1}}$$

The efficiency in helical gearboxes is mainly determined by the gearing and

bearing friction.

The efficiency of ENDURO varies with the nr of stages: it's 94% when the reduction stages are 3, 96% when the stages are 2. The starting efficiency is always less than the efficiency at rated speed.

Gear ratio i

It is the relationship of the input speed n_1 and the output speed n_2

$$i = \frac{n_1}{n_2}$$

In the combined, the total ratio is the result of the product of the ratio of the two single boxes.

Input speed n_1 [rpm]

It is the speed the BOX unit is driven at.

Output speed n_2 [rpm]

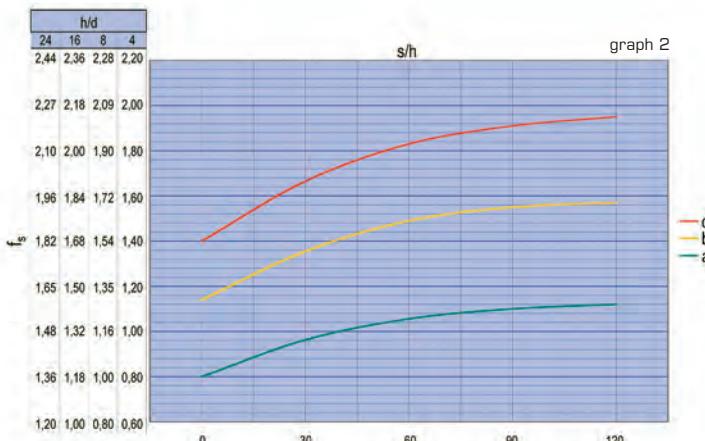
It is the rotation speed of the output shaft.

Service factor f_s

It is a numeric value describing the BOX unit service duty. With unavoidable approximation, it takes into consideration:

- the daily working hours **h/d**
- the load classification (see table 2), and then the moment of inertia of the driven masses.
- The number of starts per hour **s/h**
- The presence of brake motors, for which it is necessary to multiply for 1.12 the service factor value deducted by the graph 2.
- The significance of the application in terms of safety, for example lifting of parts

In the graph 2, the service factor f_{sr} required by a certain application can be attained, after having selected the proper "daily working hours" (h/d) column, by intersecting the number of starts per hour (s/h) and one of the a, b or c curves. The curves a, b and c are linked with the load classification described in the table 2. If, after the selection of the right M_{r2} and



tab. 2

load classification	application
c	uneven operation, heavy loads, larger masses to be accelerated
b	starting with moderate loads, uneven operating conditions, medium size masses to be accelerated
a	easy starting, smooth operation, small masses be accelerated

n_2 in the following performance tables, you don't find a ENDURO unit whose service factor f_s is \geq of the requested one f_{sr} , you can choose a ENDURO unit in which $M_{n2} > M_{r2}$.

In fact, in order to satisfy f_{sr} , you can choose another BOX unit whose output torque is $\geq M_{r2}$ output torque, where:

$$M_{r2} = M_{n2} \cdot f_{sr}$$

Note: This rule is valid only if the new ENDURO unit that has been selected in this way has a service factor $f_s \geq 1$ in the performance tables.

From another point of view, the value of f_s in the performance tables refers to a case in which the effective torque requested by the

application M_{r2} matches perfectly with the one appearing on the catalogue M_{n2} . Whenever the torque indicated in the performance table is higher than the requested one, the offered service factor of the performance table can be increased according to the formula:

$$f_s \text{ real} = \frac{f_s \text{ on the table} \cdot M_{n2} \text{ on the table}}{M_{r2}}$$

The value of f_s calculated in this way must be $\geq f_{sr}$.

MAX MOTOR KW

(WITH FS=1.0 ; N1=1400RPM)

i:	EN3	EN4	EN5	EN7	EN8	EN9
4			14,52			
5	5,15	8,46	11,90			92,28
6	4,25	6,90				
7		6,57		19,86	44,36	92,28
8			7,59	16,77		59,28
9	3,33	7,31	9,01			71,12
10				14,25	42,03	
11	2,74	5,97	7,87	19,86	29,19	59,28
12					29,45	
13		4,96	5,54	16,77	33,88	
14	1,86	3,35				45,50
15				15,67	22,88	
16		2,95	4,71	13,48		44,28
17	1,82		5,20		25,12	
18		3,62			18,76	35,25
19	1,47		4,34	11,99		35,69
20		2,58		12,19		
21	1,51			11,66		
22		2,41	4,49		18,89	29,25
23						
24				16,32	28,72	
25		2,73		8,96		24,92
26	1,20	2,58	3,54		16,23	
27			3,37	9,32		
28						
29				14,76	24,77	
30		2,28		8,30		24,65
31				12,75	23,72	
32	1,13			7,73		
33	1,09	2,06	2,97	6,79	12,24	18,53
34					12,79	
35				6,95		
36				6,68		20,67
37	0,99			5,99	11,56	
38		1,85	2,31			
39						18,50
40	0,80	1,73		5,60		
41						16,44
42					9,30	
43			1,97	5,17	8,97	

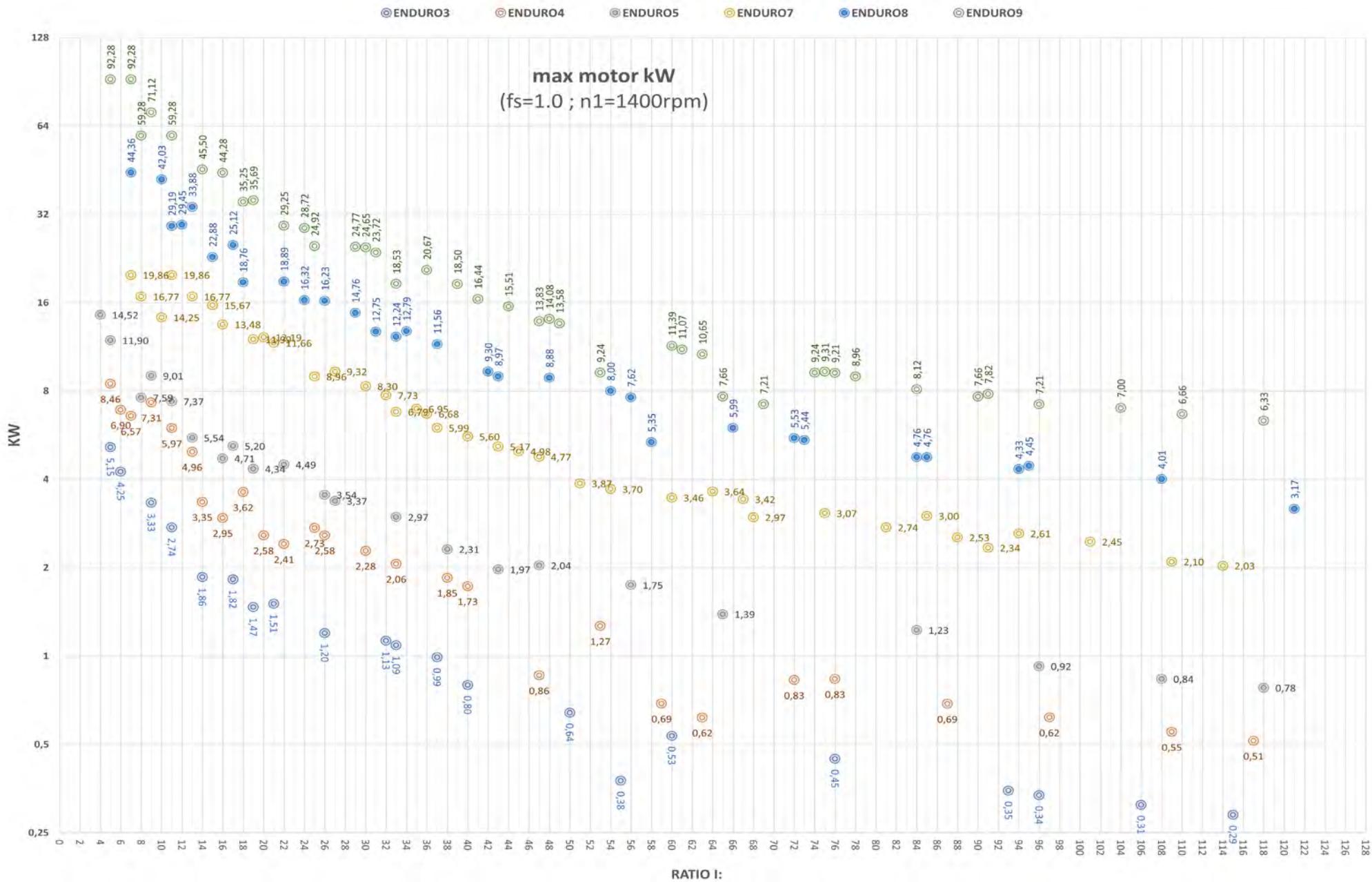
i:	EN3	EN4	EN5	EN7	EN8	EN9
44						15,51
45				4,98		
46						
47		0,86	2,04	4,77		13,83
48					8,88	14,08
49						13,58
50	0,64					
51				3,87		
52						
53		1,27				9,24
54				3,70	8,00	
55	0,38					
56			1,75		7,62	
57						
58					5,35	
59		0,69				
60	0,53			3,46		11,39
61						11,07
62						
63		0,62				10,65
64				3,64		
65			1,39			7,66
66					5,99	
67				3,42		
68				2,97		
69						7,21
70						
71						
72		0,83			5,53	
73					5,44	
74						9,24
75				3,07		9,31
76	0,45	0,83				9,21
77						
78						8,96
79						
80						
81				2,74		
82						

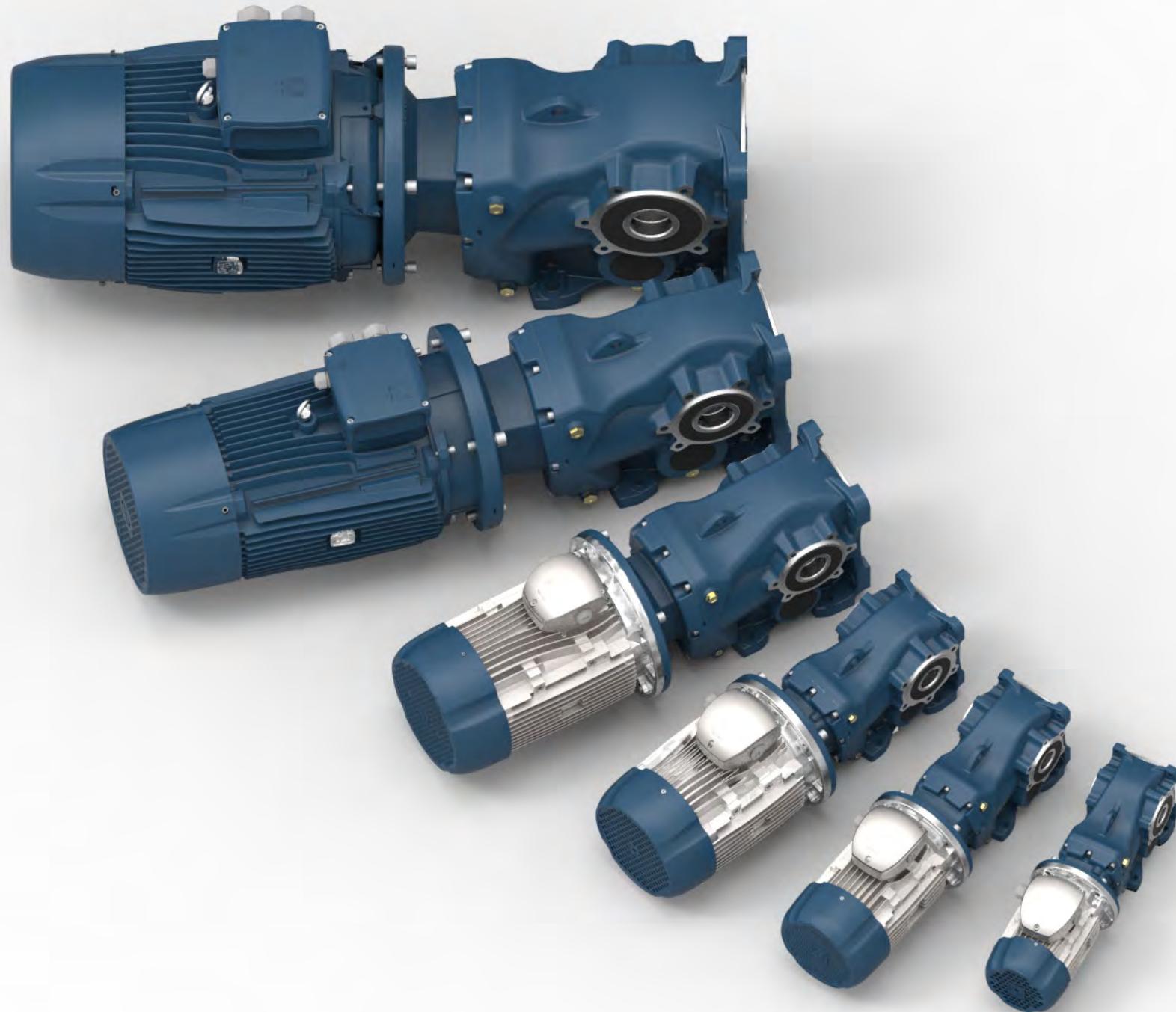
i:	EN3	EN4	EN5	EN7	EN8	EN9
83						
84				1,23		4,76
85					3,00	8,12
86						
87		0,69				
88					2,53	
89						
90						7,66
91			2,34			7,82
92						
93	0,35					
94				2,61	4,33	
95					4,45	
96	0,34			0,92		7,21
97		0,62				
98						
99						
100						
101					2,45	
102						
103						
104						7,00
105						
106	0,31					
107						
108				0,84	4,01	
109		0,55		2,10		
110						6,66
111						
112						
113						
114					2,03	
115	0,29					
116						
117		0,51				
118				0,78		6,33
119						
120						
121						3,17

at 60Hz 1700rpm, max motor kW increases 19%

MAX MOTOR KW

(FS=1.0 ; N1=1400RPM)







MAX AXIAL AND RADIAL LOADS ON OUTPUT SHAFT

Max axial load F_A [kg] (with radial load $F_R=0$), with standard output shaft bearings

i:	EN3	EN4	EN5	EN7	EN8	EN9
4			473			
5	174	279	495			1911
6	176	276				
7		268		694	636	2201
8			537	682		2081
9	206	238	487			2331
10				661	588	
11	293	206	519	725	500	2419
12					634	
13		164	585	700	459	
14	305	381				2534
15				663	413	
16		372	678	616		2515
17	342		607		551	
18	345			449	2539	
19	318		684	552		2543
20		548		554		
21	349			533		
22		551	589		491	2602
23					577	2514
24						2514
25		538		751		3086
26	393	534	710		527	
27			708	587		
28						
29					603	3093
30		522		531		3149
31					1055	3148
32	406			701		
33	408	508	838	912	838	3369
34					831	
35				938		
36				927		3431
37	455			881	758	
38		488	834			
39						3371
40	462	473		855		
41						3776
42					988	
43			901	911	1178	
44						3792
45				1066		
46						
47		849	897	1044		3803
48					1690	3809
49						4234
50		481				

i:	EN3	EN4	EN5	EN7	EN8	EN9
51					1299	
52						
53			710			4144
54					1285	2020
55		538				
56				881		1670
57						
58						2209
59			956			
60		569			1528	4382
61						4326
62						
63			967			4338
64					1475	
65				1011		4545
66					2213	
67					1463	
68					1765	
69						4573
70						
71						
72			866		2452	
73					2145	
74						4699
75					1728	4765
76		602	867			4771
77						
78						4786
79						
80						
81					1782	
82						
83						
84				1184	2252	5104
85					1159	2564
86						
87			864			
88					1474	
89						
90						5144
91					1470	5210
92						
93			631			
94					1427	2507
95						2666
96		636		1383		5655
97				1004		

i:	EN3	EN4	EN5	EN7	EN8	EN9
98						
99						
100						
101						1413
102						
103						
104						5288
105						
106			649			
107						
108					1403	2910
109			1010		1529	
110						5847
111						
112						
113						
114						1522
115			741			
116						
117			1012			
118					1415	5910
119						
120						
121						3430

The maximum external loads F_R and F_A represent the total load that can be supported by the components of the gearbox minus the internal thrusts given by the gears. F_R and F_A are therefore calculated by difference, in this case considering the combination of each gearbox with a motor having the speed and the power of the PMAX table, the most unfavorable direction of rotation, and an external thrust coming from the most unfavorable tangential direction.



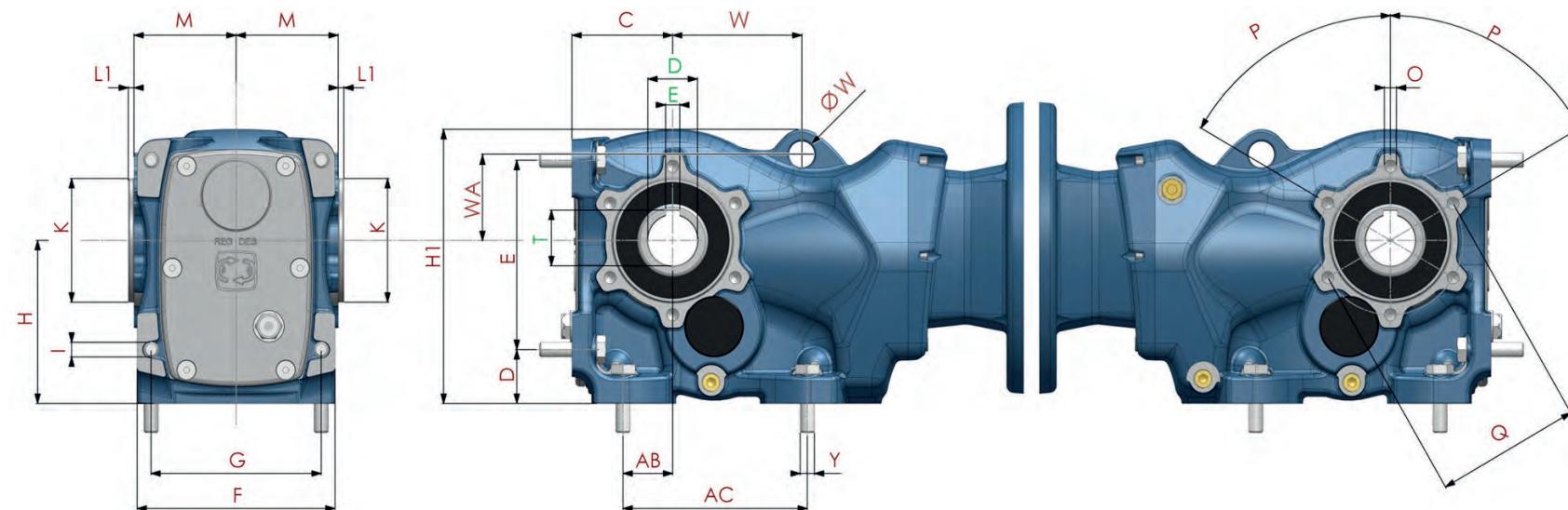


WEIGHTS

without oil, in Kg

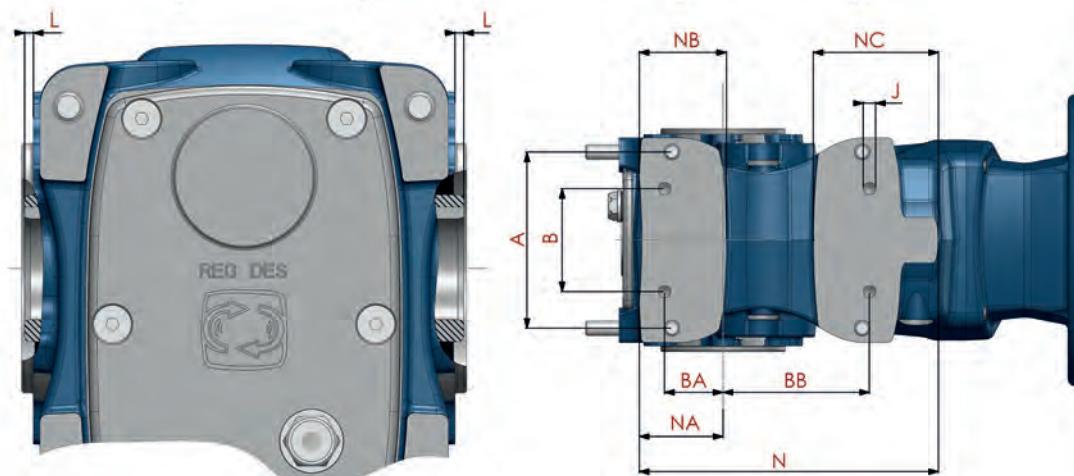
		ENDURO 3	ENDURO 4	ENDURO 5	ENDURO 7	ENDURO 8	ENDURO 9
63B5	without accessories ENDURO	15,3	21,5	28			
71B5		15,8	22	28,5	60,2	88,1	
80B5			23,7	30,8	61,7	89,5	156,5
90B5					63,4	97,7	157
100/112B5						99,8	158,9
132B5							159,6
160B5							
180B5							
200B5							
Ø 160	output flange OFL	1,28					
Ø 200			2,22				
Ø 250				3,6			
Ø 300					7,66		
Ø 350						8,41	
Ø 450							17,3
	shrink disc SHD	+ 0,3	+ 1,1	+ 1,44	+ 2,32	+ 3,39	+ 4,5
Ø 25	single output shaft SOS	1,05					
Ø 30		1,08	1,63				
Ø 35			1,81				
Ø 40				2,4			
Ø 50				2,5			
Ø 60					5,1		
Ø 70						7,74	9,97
Ø 25	double output shaft DOS	1,15					
Ø 30		1,28	1,9				
Ø 35			2,1				
Ø 40				2,8			
Ø 50				3,1			
Ø 60					5,97		
Ø 70						9,97	13,85
	torque arm TA	1,5	2,1	3,1	4,17	8,57	10,28

DIMENSIONS

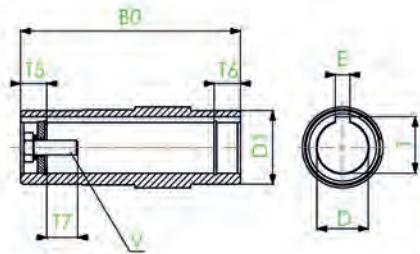


foot mounting

	A	AB	AC	B	BA	BB	C	D	E	F	G	H	H1	I	J	K $\varnothing h8$	L	L1	M	N	NA	NB	NC	O	P	Q	Y	$\varnothing W$	W	WA
EN3	100	28	110	60	35	82	63	32	115	119	100	100	164,5	M10x30	M10	80	2	2,6	58	149	50,5	49	41	M8	60°	94	M10x35	15	75	50
EN4	120	35	130	70	40	100	71	37	130	139,5	120	112	188	M10x40	M10	85	3	4	72	204	57	59,5	85,5	M10	60°	102	M10x40	18	91	59
EN5	130	30	130	88	47	105	80	45	150	157,5	130	132	218	M12x40	M12	105	3	3	80	200	65	66	65	M12	60°	125	M12x45	20	100	65
EN7	165	40	150	102	48	122	112	55	200	200	165	180	295	M16x50	M16	120 $(g7)$	4	4,5	101	236	80	86	73	M12	30°	142	M16x50	18	120	108
EN8	180	55	180	118	65	160	132	70	233	232	180	212	348	M20x60	M16	140 $(g7)$	4	4	116	293	87	93	94	M16	30°	178	M20x60	20	140	134
EN9	240	75	240	160	83	165	160	75	295	290	240	265	418	M24x70	M20	185 $(g7)$	5	5	145	355	110	125	111	M16	30°	220	M24x70	25	153,5	128,2

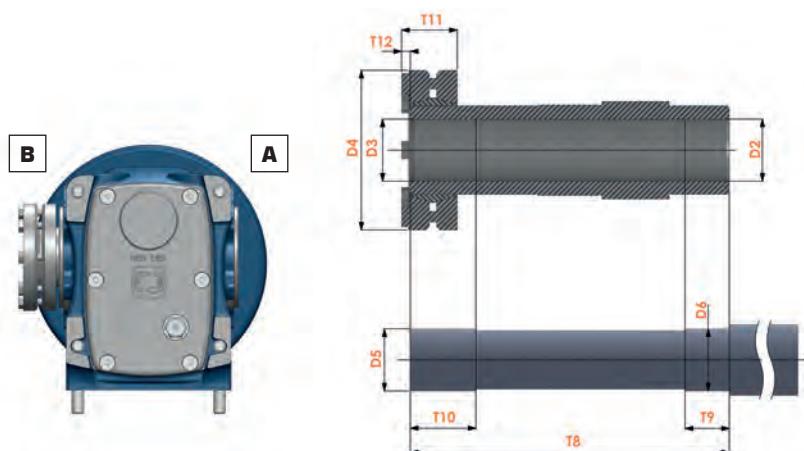


DIMENSIONS



standard output shaft

ENDURO	$\varnothing D_1$ (c8)	$\varnothing D$ (h7)	$B_0 (+0,2;0)$	Z_5	Z_6	V	T ($+0,2;0$)	E_k (E9)
EN3	45	30	120	15	15	ISO 4017 M10x25 - 8.8	33,3	8
EN4	50	35	150	18	18	ISO 4017 M12x30 - 8.8	38,3	10
EN5	55	40	166	24	24	ISO 4017 M16x40 - 8.8	43,3	12
EN7	70	50	210	27	27	ISO 4017 M16x45	53,8	14
EN8	85	60	240	30	30	ISO 4017 M20x50	64,4	18
EN9	95	70	300	30	30	ISO 4017 M20x50	74,9	20



shrink disc shaft

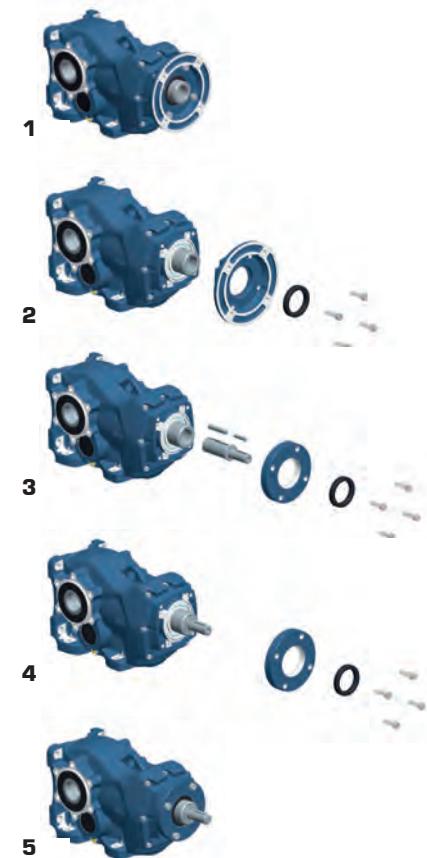
ENDURO	$D_2 (\varnothing h7)$	$D_3 (\varnothing h7)$	$D_4 (\varnothing)$	$D_5 (\varnothing h6)$	$\varnothing D_6$ (h6)	$T_8 (\pm 0,1)$	T_9	T_{10}	T_{11}	T_{12}
EN3	30	30	80	30	30	150	20	31	24,2	5,3
EN4	35	35	90	35	35	180	20	32	26,1	5,3
EN5	40	40	100	40	40	200	20	26	29	5,3
EN7	50	50	138	50	50	241	30	36	37,3	5,3
EN8	65	65	155	65	65	281	40	41	44,3	5,3
EN9	75	75	170	75	75	345	50	55	49,3	5,3

In standard configuration, the shrink disc is mounted on B side

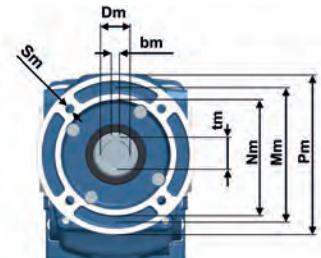
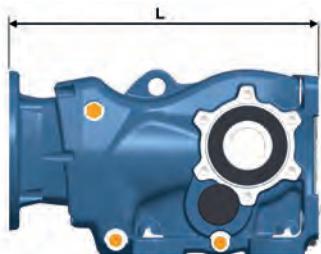
DIMENSIONS

motor IEC flange										
ENDURO	size	type	Nm	Mm	Pm	Sm	Dm	tm	bm	L (PAM)
EN3	63	B5	95	115	140	10	11	12,8	4	264,5
	71		110	130	160	M8	14	16,3	5	264,5
	80		130	165	200	M10	19	21,8	6	265,5
	90		130	165	200	M10	24	27,3	8	265,5
EN4	100/112	B5	180	215	250	M12	28	31,3	8	271,5
	71		110	130	160	M8	14	16,3	5	310,5
	80		130	165	200	M10	19	21,8	6	319,5
	90		130	165	200	M10	24	27,3	8	319,5
EN5	100/112	B5	180	215	250	M12	28	31,3	8	320,5
	71		110	130	160	M8	14	16,3	5	330,0
	80		130	165	200	M10	19	21,8	6	339,0
	90		130	165	200	M10	24	27,3	8	339,0
EN7	100/112	B5	180	215	250	M12	28	31,3	8	412,0
	80		130	165	200	M10	19	21,8	6	410,0
	90		130	165	200	M10	24	27,3	8	410,0
	132		230	265	300	M12	38	41,3	12	424,0
EN8	90	B5	130	165	200	M10	24	27,3	8	460,5
	100/112		180	215	250	M12	28	31,3	8	464,0
	132		230	265	300	M12	38	41,3	12	538,5
	160		250	300	350	M16	42	45,3	12	538,5
	180		250	300	350	M16	48	51,8	14	538,5
EN9	100/112	B5	180	215	250	M12	28	31,3	8	589,5
	132		230	265	300	M12	38	41,3	12	589,5
	160		250	300	350	M16	42	45,3	12	589,5
	180		250	300	350	M16	48	51,8	14	589,5
	200		300	350	400	M16	55	59,3	16	589,5

MF kit



PAM

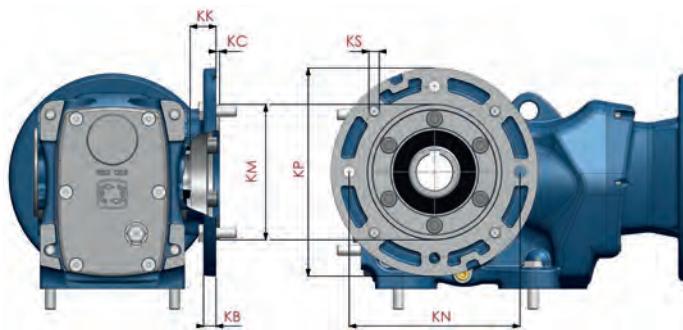


MF



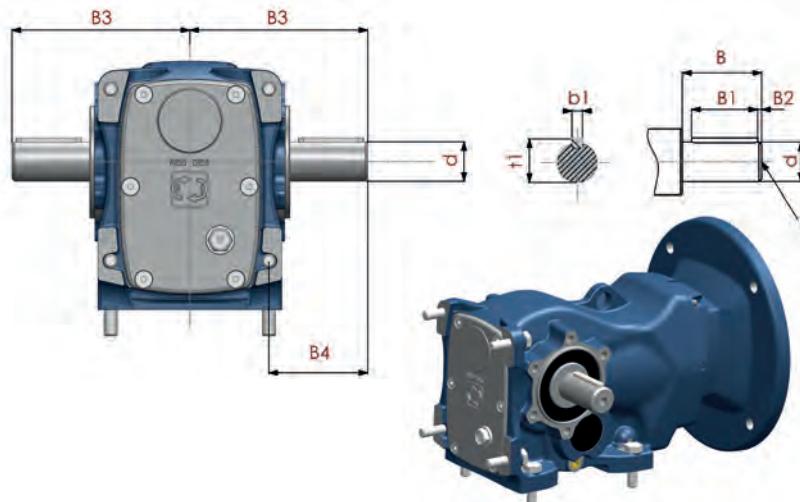
You can download 2D and 3D drawings from www.motive.it

DIMENSIONS



flange mounting

	OFL	IEC	KP	KM (j6)	KN	KS	KK	KB	KC (0; -0,5)
EN3	OFL160	71B5	160	110	130	M8x30	24	10	3,5
EN4	OFL200	80/90B5	200	130	165	M10x30	25	12	3,5
EN5	OFL250	100/112B5	250	180	215	M12x40	23,5	12,5	4
EN7	OFL300	132B5	300	230	265	M12x50	41	18	4
EN8	OFL350	160/180B5	350	250	300	M18x70	34	18	4
EN9	OFL450	225B5	450	350	400	M18x70	47	23	5



single and double output shaft

	d (h6)	B	B1	B2	B3	B4	B5	b1	t1	f	peso SOS	peso DOS
EN3	25	50	40	5	110	60	134	8	28	M10x16	1,05	1,15
	30	60	50	5	123,4	43,4	144	8	33	M10x16	1,08	1,28
EN4	30	60	50	3,5	135	75	160	8	33	M10x16	1,63	1,90
	35	70	60	5	148,8	88,8	170	10	38	M12X18	1,81	2,1
EN5	35	70	56	7	153	88	176,5	10	38	M12x24	2,40	2,80
	40	80	70	5	167,9	102,9	186,5	12	43	M14X21	2,5	3,1
EN7	50	100	80	10	206	123,5	242	14	53,5	M16x32	5,10	5,97
EN8	60	120	100	5	240	150	270	18	64	M20x40	8,06	9,97
EN9	70	140	125	7,5	291	171	332	20	74,5	M20x40	13,8	16,64



torque arm

	T1	T2	T3	T4	T5	R	α	M	T6	T7	$d \pm 0,08$	PESO
EN3	100	10	140	20	23,5	22,5	60	n°4 M10	36	31	Ø10,4	1,50
EN4	112	12	160	20	30	22,5	55	n°4 M10	36	31	Ø10,4	2,10
EN5	132	13	192	18	40	29	55	n°4 M12	60	54	Ø16,4	3,10
EN7	180	20	250	25	52,5	29	60	n°4 M16	60	54	Ø16,4	4,20
EN8	212	25	300	30	60	41	60	n°4 M16	80	72	Ø25	8,60
EN9	265	25	350	40	70	41	50	n°4 M20	100	92	Ø25	10,30

DICHIARAZIONE DECLARATION



[1] AVVISO DI RICEVIMENTO
ACKNOWLEDGEMENT OF RECEIPT

[2] Apparecchiature o Sistemi di Protezione destinati ad essere utilizzati in atmosfere potenzialmente esplosive Direttiva 2014/34/UE
Equipment or Protective System or Component intended for use in potentially explosive atmospheres Directive 2014/34/EU

[3] Numero dell'avviso di ricevimento: TÜV IT 21 ATEX 026 AR Rev.1
Acknowledgement of receipt number:

[4] Apparecchiatura o sistema di protezione:
Equipment or protective system:
RIDUTTORE A VITE SENZA FINE Serie BOX WORM GEARBOX Series BOX RIDUTTORE ORIGINALE Serie ENDURO BEVEL GEARBOX Series BOX PRE-COPPIATO Serie ROBUS IN-LINE HELICAL GEARBOX Series ROBUS RIDUTTORE PENDOLARE Serie STON PRE-STAGE SERIE STADY II 2G Ex h IIC T4 Gb II 2D Ex h IIC T135°C Db Tamb= -20 +40°C

[5] Identificazione del fascicolo tecnico data dal richiedente:
Technical file reference given by applicant:
FASCICOLO TECNICO RIDUTTORI ATEX 2GD FT RIDEX2GD (Rev.01 – 11/05/2021)

[6] Richiedente / Applicant: MOTIVE S.r.l.
Via Le Ghiselle 20
IT - 25014 CASTENEDOLO (BS)

[7] Costruttore / Manufacturer: MOTIVE S.r.l.
Via Le Ghiselle 20
IT - 25014 CASTENEDOLO (BS)

[8] Il TÜV Italia, organismo notificato n° 0948 in conformità Direttiva 2014/34/UE del fascicolo tecnico relativo all'apparecchiatura o sistema di protezione sopra citato in TÜV Italia, notificò body n° 0948 in accordance with the Council Directive 2014/34/UE of February 2014, notifies to the applicant to have received the technical file relates to the equipment or protective system above mentioned according to procedure defined in Article 13 paragraph 1-b-ii of the Directive 2014/34/UE.

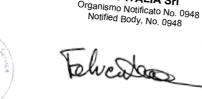
Data prima emissione / First issue date: 17/03/2021
Data emissione / Issue date: 20/05/2021
Data scadenza / Expiry date: 16/03/2031

ACCREDIA
Ente Italiano di Accreditamento
PRD N° 081B
Membro degli Accordi di Mutuo Recognoscimento
EA, IAF e ILAC
Signatory of EA, IAF and ILAC Mutual Recognition Agreements

Questa dichiarazione può essere riprodotta solo integralmente e senza alcuna variazione.
This declaration may only be reproduced in its entirety and without any change.

TÜV Italia • Gruppo TÜV SÜD • Via Carducci 125, Pal. 23 • 20099 Sesto San Giovanni (MI) • Italia • www.tuvitalia.com/it TÜV®

PEX-01-M042_09_09_20/03/2018



Felice Sartori

SERIE ENDURO EX



II 2G Ex h IIC T4 Gb
II 2D Ex h IIC T135°C Db
Tamb= -20 +40°C



ATEX is the conventional name of the Directive 14/34/EC for the equipment intended for use in potentially explosive atmospheres.

It imposes the evaluation of the risk for all the equipment operating in such environments. It classifies several levels of "danger" (zones): to every zone it corresponds a different typology of explosive atmosphere, according to its composition and to its probability and time of appearance.

Motive gearboxes series BOX Ex, STADIO Ex, STON Ex, ROBUS Ex and ENDURO Ex are certified according to the norms EN ISO/IEC 80079-36:2016, EN ISO/IEC 80079-37:2016, EN 1127-1:2019 for the zones 1, 21, 2 and 22

DELPHI-Ex three-phase ATEX motors and STON-Ex, ROBUS-Ex, ENDURO-Ex, BOX-Ex, STADIO-Ex ATEX gearboxes also certified in Ukraine, and in the EAC Countries



Cat	DUST	GAS	Zone	description	motive gearboxes
2			1	A place in which an explosive atmosphere consisting of a mixture with air or flammable substances in the form of gas, vapor or mist is likely to occur in normal operation occasionally.	✓
			2	A place in which an explosive atmosphere consisting of a mixture with air or flammable substances in the form of gas, vapor or mist is not likely to occur in normal operation but, if it does occur, will persist for a short period only.	✓
2			21	A place in which an explosive atmosphere in the form of a cloud of combustible dust in air is likely to occur in normal operation occasionally.	✓
			22	A place in which an explosive atmosphere in the form of a cloud of combustible dust in air is not likely to occur in normal operation but, if it does occur, will persist for a short period only.	✓

ALSO MOTIVE ITSELF IS ATEX

NOTIFICATION

PRODUCT QUALITY ASSURANCE NOTIFICATION
Equipment or Protective System or Component intended for use
in potentially explosive atmospheres
Directive 2014/34/EU

[1]
[2]
[3] Notification number: TÜV IT 21 ATEX 021 Q
[4] Equipment or Component as listed: Electric Motor, Frequency Converter
Protection concepts: "n" and "t"
[5] Manufacturer: MOTIVE S.r.l.
Via Le Ghiselle, 20
I-25014 Castenedolo (BS) - ITALIA
[6] Sites audited: Identical
[7] TÜV Italia, notified body no. 0948 in accordance with the Council Directive 2014/34/EU of 26 February 2014, notifies that the manufacturer has a product quality assurance system which complies to Annex VII of the Directive.
This notification is based on audit report no. R1 21 EX 015 issued on 02/03/2021
This notification can be withdrawn if the manufacturer no longer satisfies the requirement of Annex VII.
Results of periodical re-assessment of the qualMy system are part of this notification.
[8] This notification is valid until <01.03.2024> and can be withdrawn if the Manufacturer does not satisfy the production quality assurance re-assessment.
[9] According to Article 16 paragraph 3 of the Directive 2014/34/EU the CE marking shall be followed by the identification no. 0948 identifying the notified body involved in the production control stage.
This notification may only be reproduced in its entirety and without any change.
First issue date: 26.03.2021
Issue date: 26.03.2021

ACCREDIA
Ente Italiano di Accreditamento
PRD N° 081B
Membro degli Accordi di Mutuo Recognoscimento
EA, IAF e ILAC
Signatory of EA, IAF and ILAC Mutual Recognition Agreements

TÜV Italia S.r.l.
Notified Body N° 0948
Alberto Sartori
Industry Service - Real Estate & Infrastructure
Managing Director

TÜV Italia has been authorized by Italian government to operate as notified body for the certification of equipment or protective system intended for use in potentially explosive atmospheres. This document is not valid without official signature and logo. TÜV Italia • Gruppo TÜV SÜD • Via Carducci 125, Pal. 23 • 20099 Sesto San Giovanni (MI) • Italia • www.tuvitalia.com/it TÜV®
page 1 of 2

Not only its products, but also Motive itself is ATEX

If you design and manufacture ATEX products, the requirements of a normal ISO9001 Quality System are not sufficient for your organization. You must satisfy also another standard that takes its cue from ISO9001 to add much more, the ISO/IEC 80079-34 "Explosive atmospheres - Part 34: Application of quality systems for Ex product manufacture". It is on the basis of this norm that an accredited certification body (such as the TÜV in our case) must verify whether the manufacturer's quality assurance system complies with Annex VII of the ATEX Directive. Receiving an ATEX certified

product, in fact, does not in itself mean that the manufacturer's organization has done everything to always ensure product and service compliance, even in after-sales. Just to give an example, from a serial number of an Ex motor the manufacturer should be able to trace the batch of each component that is critical for Ex safety (like winding, terminal block, castings of shields, housing, and terminal box, etc.) and, then, the chemical composition of the aluminum or iron castings with which they were made, the mechanical properties of the batch of the terminal block, and so on. Serial number by serial number. Lot by lot. It is a commitment that Motive has managed to standardize on all its products, ATEX and not, through the digitization of all internal processes, and which also adds value to standard products. A guarantee, therefore, that goes well beyond the ISO9001 that Motive already boasted since it was born in 2000, and which demonstrates the excellence of a company set up to give certainty and serenity to the customer.



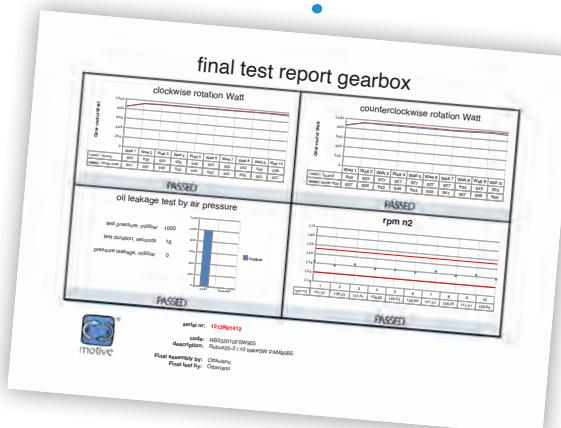
You can download each motor or gearbox final test report from www.motive.it, starting from its serial number



•
•
•
•



•
•
•
•



TERMS OF SALE AND GUARANTEE

ARTICLE 1 - GUARANTEE

1.1 Barring written agreements, entered into between the parties hereto each time, Motive hereby guarantees compliance with specific agreements.

The guarantee for defects shall be restricted to product defects following design, materials or manufacturing defects leading back to Motive. The guaranteee shall not include:

- * Faults or damages ensuing from transport. Faults or damages ensuing from installation defects; incompetent use of the product, or any other unsuitable use.
- * Tampering or damages ensuing from use by non-authorised staff and/or use of non-original parts and/or spare parts;
- * Defects and/or damages ensuing from chemical agents and/or atmospheric phenomena (e.g. burnt out material, etc.); routine maintenance and required action or checks;
- * Products lacking a plate or having a tempered plate.

1.2 Returns to credit or replace will be accepted only in exceptional cases; however returns of goods already used to credit or replace won't be accepted in any case. The guarantee shall be effective for all Motive products, with a term of validity of 12 months, starting from the date of shipment.

The guaranteee shall be subject to specific written request for Motive to take action, according to statements, as described at the paragraphs herein below. By virtue of aforesaid approval, and as regards the claim, Motive shall be bound at its discretion, and within a reasonable time-limit, to alternatively take the following actions:

- a) To supply the Buyer with products of the same type and quality as those having proven defective and not complying with agreements, free ex-works; in aforesaid case, Motive shall have the right to request, at Buyer's charge, early return of defective goods, which shall become Motive's property;
- b) To repair, at its charge, the defective product or to modify the product which does not comply with agreements, by performing aforesaid action at its facilities; in aforesaid cases, all costs regarding product transport shall be sustained by the Buyer;
- c) To send spare parts free of charge: all costs regarding product transport shall be sustained by the Buyer.

1.3. The guaranteee herein shall assimilate and replace legal guarantees for defects and

discrepancies, and shall exclude any other eventual Motive liability, however caused by supplied products; in particular, the Buyer shall have no right to submit any further claims.

Motive shall not be liable for the enforcement of any further claims, as of the date the guaranteee's term of validity expires.

ARTICLE 2 - CLAIMS

2.1. Claims, regarding quantity, weight, gross weight and colour, or claims regarding faults and defects in quality or compliance, and which the Buyer may discover on goods delivery, shall be submitted by a max. 7 days of aforesaid discovery, under penalty of nullity.

ARTICLE 3 - DELIVERY

3.1. Any liability for damages ensuing from total or partial delayed or failed delivery, shall be excluded.

3.2. Unless differently communicated by written to the Client, the transport terms have to be intended ex-works.

ARTICLE 4 - PAYMENT

4.1. Any delayed or irregular payments shall entitle Motive to cancel ongoing agreement, including agreements which do not regard the payments at issue, as well as entitling Motive to claim damages, if any.

4.2. The Buyer shall be bound to complete payment, including cases whereby claims or disputes are underway.

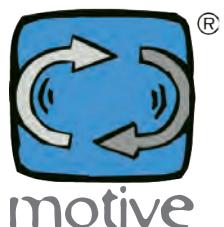


**DOWNLOAD
THE TECHNICAL MANUAL
FROM WWW.MOTIVE.IT**

ALL DATA HAVE BEEN WRITTEN AND CHECKED WITH THE GREATEST CARE. WE DO NOT TAKE ANY RESPONSIBILITY FOR POSSIBLE ERRORS OR OMISSIONS. MOTIVE CAN CHANGE THE CHARACTERISTIC OF THE SOLD ITEMS ON HIS FIRM OPINION AND IN EVERY MOMENT.



ASK OUR FURTHER CATALOGUES:



Motive s.r.l.

Via Le Ghiselle, 20

25014 Castenedolo (BS) - Italy

Tel.: +39.030.2677087 - Fax: +39.030.2677125

web site: www.motive.it

e-mail: motive@motive.it



AREA DISTRIBUTOR